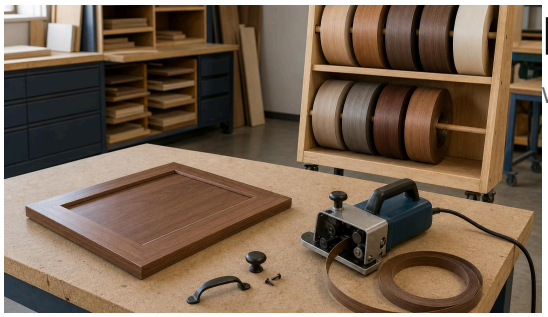

Missing Banding Roll

WORK HABITS · WHAT'S MISSING

Angela is closing a cabinet shop work order at the assembly bench while a drawer front rests on the edge-bander feed table. The revised spec sheet changes the banding from white PVC to satin black and changes the pull drilling to 128 millimeters. The old sheet is still clipped behind it, so the two versions could be mixed if the packet is rushed. Angela finds the white roll in the rack, but the satin black roll is not in its marked slot. The next crew can cut doors tomorrow if the missing material and revised drilling note are clear. She starts a closeout checklist so the job is not handed over as ready.

> **Name the missing step in Angela's closeout process.**

1. Compare the old cut list with the revised spec sheet and mark the changed banding color and pull drilling.
2. Set aside the old white edge banding so it is not used on the drawer fronts.
3. Stage the drawer fronts, hinges, and pulls together with the revised spec sheet for the next crew.

> **Answer:** Check the edge-banding rack and note that the satin black roll is missing before any parts are staged as ready. (goes after step 1)

Think about it: What could go wrong if the job were staged as ready before the missing roll was noted?

TEACHER NOTE

The missing step is to check the edge-banding rack and record that the satin black roll is missing. This belongs after comparing the revised spec sheet, because Angela needs to confirm what the new version requires before reporting or staging materials. A strong response names both the missing material and the fact that the job should not be marked ready.

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